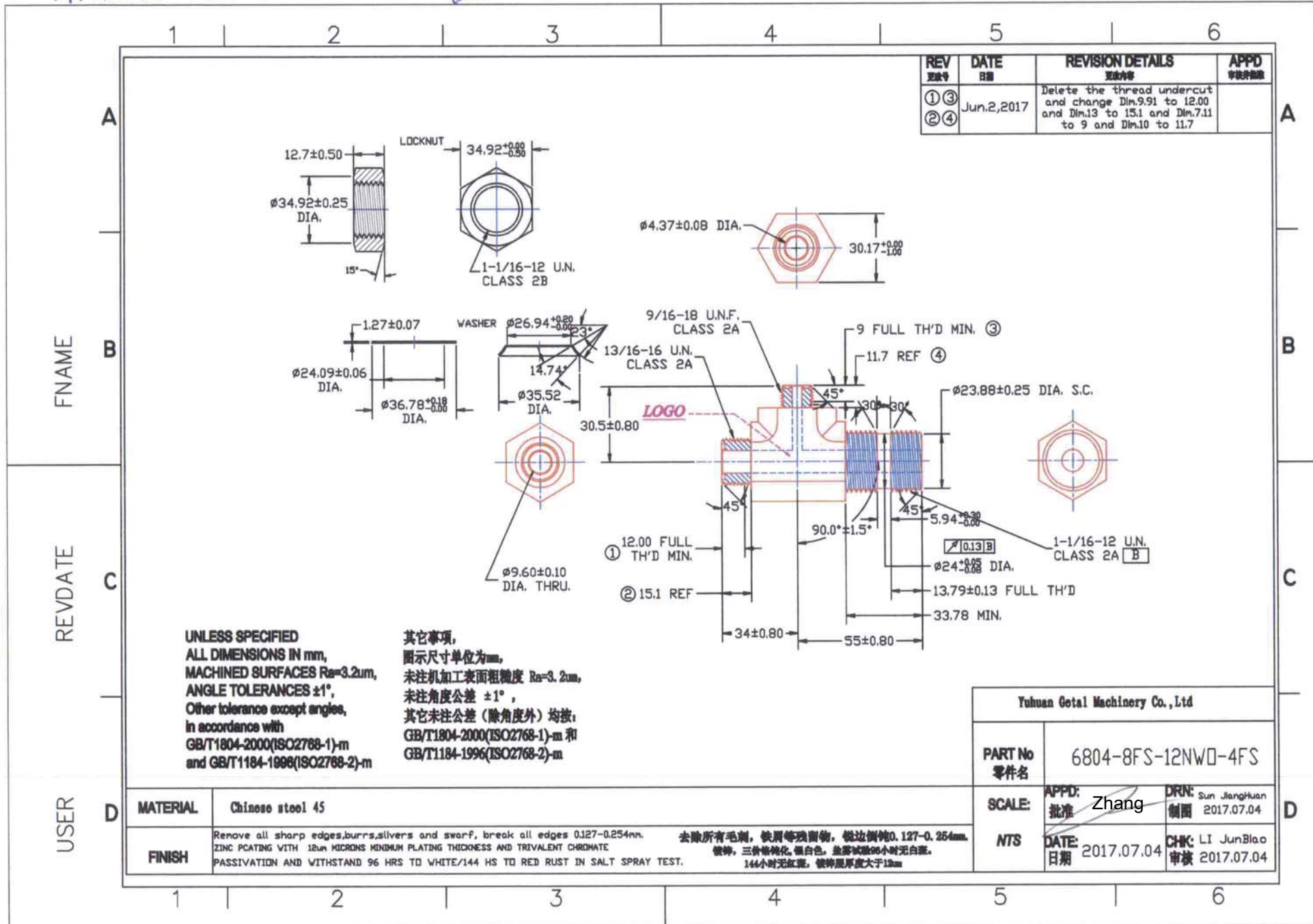


RFL

APPROVED FOR PRODUCTION @ 7/7/17



REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
①③	Jun.2,2017	Delete the thread undercut and change Dim.9.91 to 12.00 and Dim.13 to 15.1 and Dim.7.11 to 9 and Dim.10 to 11.7	
②④			

UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±1°,
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)-m
and GB/T1184-1998(ISO2768-2)-m

其它事项,
图示尺寸单位为mm,
未注机加工表面粗糙度 Ra=3.2um,
未注角度公差 ±1° ,
其它未注公差 (除角度外) 均按:
GB/T1804-2000(ISO2768-1)-m 和
GB/T1184-1996(ISO2768-2)-m

Yuhuan Getal Machinery Co., Ltd			
PART No 零件名	6804-8FS-12NW□-4FS		
SCALE:	APPD: 批准 Zhang	DRN: 制图 Sun Jianghuan	2017.07.04
NTS	DATE: 日期 2017.07.04	CHK: 审核 LI JunBao	2017.07.04

MATERIAL	Chinese steel 45	去除所有毛刺, 铁屑等残留物, 锐边倒钝0.127-0.254mm. 镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白锈. 144小时无红锈, 镀锌层厚度大于12um.
FINISH	Remove all sharp edges, burrs, slivers and swarf, break all edges 0.127-0.254mm. ZINC COATING WITH 12um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE/144 HS TO RED RUST IN SALT SPRAY TEST.	